



ISO 9001:2015 ISO 13485:2016 ISO 14001:2015

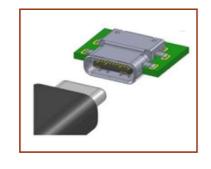




















POWER SUPPLIES & CHARGERS |

BATTERY PACKS

CABLES & CONNECTORS | EV CHARGING COMPONENTS

"LEADING-EDGE POWER SOLUTIONS SINCE 1984"





ISO 9001:2015 ISO 13485:2016 ISO 14001:2015

Table of Contents:

- Overview
- Regulatory
- Our Customers
- Our Products
- New Products & Product Roadmap
- GlobTek Manufacturing GlobTek (Suzhou) Co., Ltd.

"LEADING-EDGE POWER SOLUTIONS SINCE 1984"



THE GLOBTEK STORY

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Our History:

- Established in 1984 in New Jersey, USA
- Owns & operates its own China manufacturing and R&D center
- Maintains sales, distribution and technical offices in the USA, Europe and Asia.
- Serves a diverse customer base of top-tier customer in medical, IT, industrial, and many other industries
- Products are certified by most globally recognized regulatory and safety agencies including UL, ETL, Semko, TUV, and CCC





GLOBTEK BY THE NUMBERS

JUMP TO...

- Our Products
- **New Products & Roadmap**
- **GlobTek Manufacturing**

36

R&D Staff

USA

Germany

Philippines

China

\$45_M

Annual Revenue >50%

Products for Medical Applications

>1200

Safety Certifications Countries

For **26**

31

Sales & Service Employees

450

Total Employees

Operating in

Countries

14

New **Products** **Power Supply Production:**

55%

Wallmount

30%

Desktop

15%

Open Frame, Other

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OUR GLOBAL OPERATIONS

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Design, Manufacturing, Sales & Distribution

GlobTek, Inc. (HQ) Northvale, NJ USA



- 75 Employees
- R&D, sales & quality leadership
- Limited production capabilities
- Stocking & distribution hub
- ISO9001:2015 Registered

GlobTek Deutschland GmbH Münster, Germany



- Global engineering, technology, and R&D leadership
- European sales & distribution hub

GlobTek (Suzhou), Co., Ltd. Suzhou, China



- 100% owned & operated by GlobTek, Inc.
- IPC Class 3 certified
- Vertically integrated
- Continuous lean initiatives
- Certified for medical IEC 60601
- <u>ISO9001:2015</u>, <u>13485:2016</u> & <u>14001:2015</u>
- Optimized for high-mix/low-volume
- 7900 M² (two buildings)

GlobTek Philippines R&D Center

GlobTek UK, France & Sweden European Sales & Service



GLOBAL DISTRIBUTION WITH DIGIKEY

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

DigiKey

DigiKey is our global distribution partner

DigiKey is one of the largest electronic component distributors in the world and a broad-line distributor of board level components.



GlobTek products in stock at DigiKey typically can be shipped the <u>same day</u> if ordered by 8PM (Central, USA time).



OUR CERTIFICATIONS

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

To view these documents in full size, as well as those related to...

- RoHS
- WEEE
- REACH
- **MSDS**
- RMI

(as well as our many **safety agency certifications**) please <u>click here</u> or visit:

HTTPS://en.globtek.com/iso-certificates







ISO 9001



ISO 14001



ISO 13485



IPC-A 610-H (CLASS III)



THE INDUSTRIES WE SERVE

JUMP TO...

- Our Products
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Just a few of the *many* industries we serve

- Medical / Dental
- Police / Fire / EMS
- InfoTech
- Telecom
- Warehouse & Logistics
- Wastewater Treatment
- Food & Beverage
- Gaming
- Oil & Gas / Industrial Mfg
- Metrology
- <u>Many</u> others



























THE APPLICATIONS WE POWER

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Just a few of the very many applications we power

Medical, Dental & Public Safety:

- Cardiac Remote Monitoring
- Neurostimulation
- Firefighter / EMS Equipment
- Surgical Navigation
- CPAP
- Dental Scalers
- Dialysis/Monitoring
- Dental Tools
- Breathing & Safety Apparatus
- Orthopedic Rehabilitation

Infotech, Telecom, Logistics, Misc. :

- Barcode Scanners
- Laser Metrology
- LED Lighting
- Home Automation Equipment
- VOIP Phones
- Security Systems
- Security
- Gaming
- M2M Communications
- Gas Measuring
- Servers & Accessories

Arduino	Mobile Routers (Police/EMS)	Mobile Patient Monitoring	Industrial Barcode Scanners
	, ,	0	
Endoscopes	Neurosurgical Navigation	Exercise Equipment	Casino Slot Machines
3D Laser Scanners	Neurostimulators	Pulse Oximeters	Respirator Mask Test Equipment
Respiratory Protection	Home Patient Monitoring	loT Gateways	Lung Ventilators



REGULATORY

SAFETY CERTIFICATIONS

JUMP TO...

- Our Products
- **New Products & Roadmap**
- **GlobTek Manufacturing**

GlobTek products have more of the certifications you need

Typically, GlobTek products have 7 safety marks. Our competitors usually only have two. GlobTek saves you many thousands of dollars in certification costs, and greatly speeds up your time to market.





















REGION	(Typical Competition
N. AMERICA	٧	٧
EUROPE	٧	٧
UK	٧	٧
CHINA	٧	\$5,000 NRE
JAPAN	٧	\$5,000 NRE
UKRAINE	٧	\$5,000 NRE
AUSTRALIA/NZ	٧	\$5,000 NRE
RUSSIA	٧	\$5,000 NRE
NRE SAVED		\$25,000

Note: not every product has every mark.



REGULATORY

SAFETY CERTIFICATIONS

JUMP TO...

- Our Products
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An impressive regulatory portfolio covering over 26 countries and regions.

This is only a partial list!

GlobTek has an in-house team of specialists who maintain and expand our listings portfolio as a valueadded service to our customers.

Moldova	Malaysia	Brazil	Argentina	SAFETY MARK Singapore
China	A A A Serbia	NOM Mexico	Ukraine	O Taiwan
Korea	Russia	TÜVInaslad BUSI CO'SUN Brazil	C Europe	Hong Kong
Japan	Belarus	Russia & CIS	lsrael	India
(FI) Finland	Sweden	SIQ	SAPPROVED South Africa	Saudi Arabia
Gulf States	Norway	Denmark	c U us North America	Australia & N.Z.

Note: not every product has every mark.



CUSTOMERS

MEDICAL & DENTAL CUSTOMERS

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Just a few of the very many medical & dental customer we serve. 50% of GlobTek's production serve medical & dental applications.



























CUSTOMERS

IT, TELECOM, & OTHER CUSTOMERS

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Just a few of the very many.











































CUSTOMERS

EMS & CONTRACT MANUFACTURING CUSTOMERS

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- New Products & Roadmap
- GlobTek Manufacturing















JUMP TO...

- Our Products
- New Products & Roadmap
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POWER SUPPLIES & ADAPTERS



BATTERY PACKS & CHARGERS



USB CABLES & CONNECTORS



EV CHARGING COMPONENTS



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POWER SUPPLIES & ADAPTERS

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Features:

- Interchangeable Blades
- Waterproof & weatherproof to IP68
- Level V & VI Efficiency
- Power From 6W to 1200W

Configurations:

- Wall Plug In, Desktop, & Hybrid
- Vehicle DC/DC
- Open Frame / Internal
- Patented Level VI POE Injectors



















BATTERY PACKS & CHARGERS

JUMP TO...

- Our Products
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- GlobTek Manufacturing

BATTERY PACKS

Features:

- UL2054, IEC62133, IEC61982 & more
- 18650, 21700 & other
- Li-On, Li-Po, LiFePO₄, Li-SoCl₂, Li-MnO₂







SINGLE & MULTI-BAY CHARGERS Features:

- Smart Charging with SMBus
- Fuel Gauge
- Cell Balancing
- Encryption & Authentication
- Custom Enclosures
- Multi-position Configurations







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USB CABLES & CONNECTORS

JUMP TO...

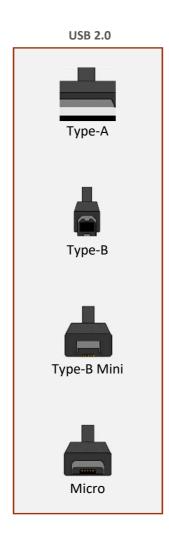
- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

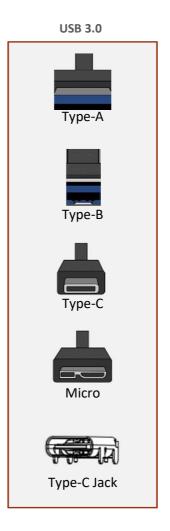
Features:

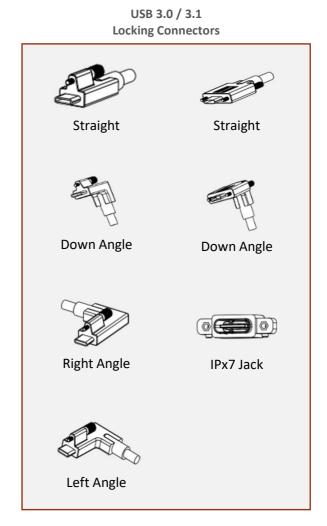
- USB 2.0
- USB 3.0
- USB 3.1
- Locking connectors (1 & 2 screw)











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EV CHARGING COMPONENTS

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Features:

Type 1 AC Charging Vehicle Connector

- Rated Voltage:250V AC
- Rated current :32A/40A/50A/80A

Type 2 AC Charging Vehicle Connector

- Rated Voltage:250V/480V AC
- Rated current :13A/16A/20A/32A

Type 2 DC Charging Vehicle Connector

- Rated Voltage:1000VDC
- Rated current :125A/200A

NACS (Tesla) AC Charging Vehicle Connector

- Rated Voltage:240VAC
- Rated current :16A/32A/40A/48A

Charging Socket

- Rated Voltage:250VAC /480VAC/1000VDC
- Rated current :32A/125A/200A





TYPE2 AC Charging With IEC 62196-3







IEC62196-3





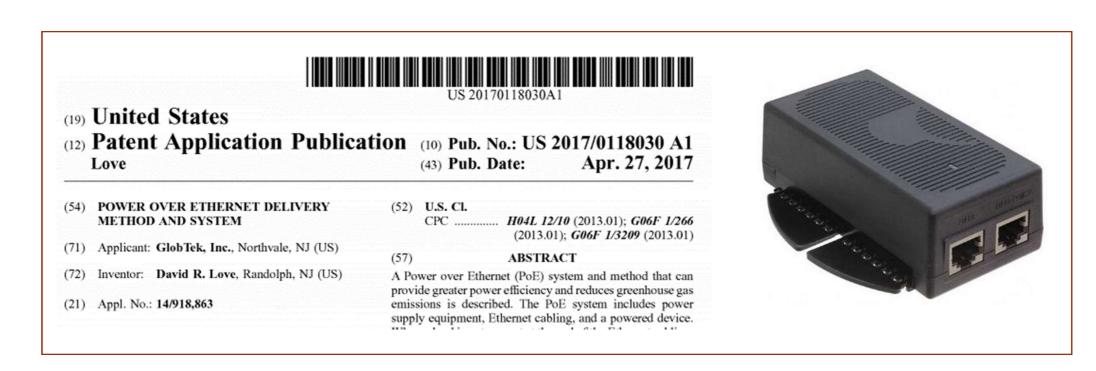


GLOBTEK INNOVATION

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Patented LEVEL VI Power Over Ethernet (POE) Injector





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- 100W USB PD
- 100W DC-DC for Airborne Equipment
- 100W AC-DC for Airborne Equipment
- 100W DC-DC for Automotive Equipment
- 225W Family
- 30W Lithium Smart Charger
- 4-Bay Lithium Smart Charger
- 4S1P 18650 Battery Pack
- 21700 Battery Pack Family
- Overmolded Connectors (TPE, PVC, Etc.)
- Electric Vehicle Charging Cables
- 550W 3" x 5" Open-Frame*
- 800W 4" x 6" U-Frame*
- 225W 2" x 4" for 277VAC*
- High-voltage EV Locking Connectors*



4 Bay Lithium Smart Charger













*Coming Soon!

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100W USB POWER DELIVERY

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Features:

- Universal input range: 85–264Vac (100–240Vac nom.)
- 100W (5A for all outputs)
- Fixed cord or integral Type-C jack
- PDOs: 5V, 9V, 12V, 15V, 15.1V, 20V
- PPS: 3.3V 21V (continually adjustable)
- 40°C ambient @ full power (60°C with derating)
- Touch current:
 - $_{0}$ <100 μ A NC, <150 μ A SFC, Class II @ 264Vac
 - $_{0}$ <5 μ A NC, <100 μ A SFC, Class I @ 264Vac
- Dielectric strength: 5656Vdc / 4000Vac
- Size: 2.47" × 5.88" × 1.38"

62.8 × 149.3 × 35.0mm

- ITE + Medical + Home-Healthcare + Household Approvals:
 - o IEC60601-1/IEC60601-1-11/IEC62368-1/IEC61558-2-16/IEC60335-1
- Efficiency: DoE Level VI and CoC Tier 2 compliant
- Ingress protection: IP52





100W DC-DC FOR AIRBORNE EQUIPMENT

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- Our Products
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- GlobTek Manufacturing

Features:

2 x MOPP Isolated DC-DC

• Wide-range input: 10.2–39.6Vdc (12–36Vdc nom.)

• 100W continuous, 120W peak

Output range: 12V to 54VDC

• 40°C ambient at full power (70°C with derating)

• Touch current: <8μΑ NC, <40μΑ SFC

Dielectric strength: 4300Vdc

• Size: 2.47" × 5.88" × 1.34" (62.8 × 149.3 × 34mm)

 Medical + EMS approvals: IEC60601-1, IEC60601-1-12 (pending); IEC62368-1 or others, per request

• EMC:

Medical: IEC60601-1-2, CISPR25 Class 3
 Airborne Equipment: RTCA DO-160G
 Aftermarket automotive: EN50498





100W DC-DC FOR AUTOMOTIVE EQUIPMENT

JUMP TO...

- Our Products
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- GlobTek Manufacturing

- 2 x MOPP Isolated DC-DC
- Lower cost than GTD9X1002 (without DO-160G compliance)
- Wide-range input: 10.2–39.6Vdc (12–36Vdc nom.)
- 100W continuous, 120W peak
- Output range: 12V–54VDC
- 40°C ambient at full power (70°C with derating)
- Touch current: $<8\mu\text{A}$ NC, $<40\mu\text{A}$ SFC
- Dielectric strength: 4300Vdc
- Size: 2.47" × 5.88" × 1.34" (62.8 × 149.3 × 34mm)
- Medical + EMS approvals: IEC60601-1, IEC60601-1-12 (pending); IEC62368-1 or others, per request
- EMC:
 - o Medical: IEC60601-1-2, CISPR25 Class 3
 - Aftermarket automotive: EN50498





100W AC-DC FOR AIRBORNE EQUIPMENT

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

- · Universal input:
 - 80-264Vac @ 47-63Hz (100–240Vac 50/60Hz nom.)
 - o 100-122Vac @ 360-440Hz (115Vac 400Hz nom.)
- 100W continuous, 120W peak
- Output range: 12V–54VDC
- 40°C ambient at full power (70°C with derating)
- Very low input current distortion and inrush current
- Touch current:
 - $^{\circ}$ <80μA NC, <150μA SFC, Class II input @ 122Vac/400Hz
 - $^{\circ}$ <30μA NC, <110μA SFC, Class I input @ 122Vac/400Hz
- Size: 2.47" × 5.88" × 1.34" (62.8 × 149.3 × 34mm)
- Medical + Home-Health +EMS approvals: IEC60601-1, IEC60601-1-12, IEC62368-1 or others, per request
- EMC: Medical: IEC60601-1-2; Airborne: DO-160G





30W LITHIUM SMART CHARGER

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Features:

- Universal input range: 90–264Vac (100–240Vac nom.)
- For 1S to 4S Li-Ion/Li-Polymer/LiFePO4 batteries
- Smart charge control for maximal battery health
- 40°C operating ambient at full power
- Touch current:
 - o <100μA@264Vac NC
 - o <500μA@264Vac SFC
- Dielectric Strength: 5656VDC / 4000VAC
- Size: 2.1" x 4.63" x 1.44" (53.47 x 117.53 x 36.60mm)
- ITE + Medical + Household Approvals: IEC60601-1/IEC62368-1/IEC61558-2-16/IEC60335-1
- Ingress protection: IP52



GTM91128

Charging battery type	Output Voltage(V)	Max Fast Charge Current(A)	Max Output Power(W)
LiFePO4 1S Charger	3.6	2	7.2
LiFePO4 2S Charger	7.2	2	14.4
LiFePO4 3S Charger	10.8	2	21.6
LiFePO4 4S Charger	14.4	2	28.8
Li-Ion/Li-Polymer 1S Charger	4.2	2	8.4
Li-Ion/Li-Polymer 2S Charger	8.4	2	16.8
Li-Ion/Li-Polymer 3S Charger	12.6	2	25.2
Li-Ion/Li-Polymer 4S Charger	16.8	1.7	28.56



225W FAMILY

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

- Extended input range: 90–264Vac (100–240Vac nom.)
- With 10 CFM Forced Air: 225W,
- With Convection Cooling: 140W (inclusive of fan power)
- Multiple mechanical configurations/enclosure options:
 - o Open-frame, L-frame, cage
 - o Oversized PCBs for retrofit applications
 - Potted
- Open-frame size: $4.00'' \times 2.00'' \times 1.18''$ ($101.6 \times 50.8 \times 30.0$ mm)
- Output voltage fine adjustment (with potentiometer) option
- Earthed output or floating output (with functional earth)
- ITE safety approval: IEC62368-1 (pending), others by request
- EMC: EN55032, EN55035, Class B EMI without external ferrites or shielding
- ITE + Medical + Home-Healthcare + Household Approvals: IEC60601-1/IEC60601-1-11/IEC62368-1/IEC61558-2-16/IEC60335-1





21700 BATTERY PACK FAMILY

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Features:

Pack rated capacity: 5000mAh to 20000mAh

Cell size/type: 21700 lithium-ion

• Cell configurations: 1S1P to 4S4P

Continuous discharge current: 5A to 8A

• SMBus-compatible fuel-gauge onboard

• Charge by external charger

Customizable connector and cable

• 0°C-45°C operating ambient (in charge)

-20°C–45°C operating ambient (in discharge)

Safety:

o IEC 62133-2:2017 EC 62133-2:2017/AMD1:2021

EN 62133-2:2017+A1:2021,
 BS EN 621332:2017+A1:2021



BL5000C2170

Available cell configurations				
1S1P	1S2P	1S3P	1S4P	
2S1P	2S2P	2S3P	2S4P	
3S1P	3S2P	3S3P	3S4P	
4S1P	4S2P	4S3P	4S4P	



4S1P 18650 BATTERY PACK

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Features:

Pack rated capacity: 2600mAhCell size/type: 18650 Lithium-ion

Cell configuration: 4S1P

• Continuous discharge current : 1C (2.6A)

• Nominal pack voltage: 14.6V

• Built-in charger, just apply DC voltage

Charging source input voltage: 18V–27V

SMBus-compatible fuel-gauge onboard management system (BMS)

• 0°C-45°C operating ambient (in charge)

-20°C–45°C operating ambient (in discharge)

Size: $2.64'' \times 2.99'' \times 1.06''$ (max.) $(67.0 \times 76.0 \times 27 \text{mm max.})$

• Safety: IEC 62133-2:2017 / UN38.3





4-BAY LITHIUM SMART CHARGER

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Features:

4-Bay Charger

• DC input: 18V-24V

• Charging voltage: 16.64–16.84V per bay

Charging current: 1.2A max per bay

Smart charge control for maximal battery health

• Customizable connectors/cables

• 40°C operating ambient at full power

• Size: $7.1'' \times 15.2'' \times 2.0''$ ($180 \times 385 \times 51.5$ mm)

• Safety: UL60601-1 3rd Edition Medical

• Ingress protection: IP42





OVERMOLDED CONNECTORS

JUMP TO...

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- Overmold Material: PVC , Medical PVC, TPE etc.
- Used connector: MOLEX, JST, BINDER, LEMO etc.



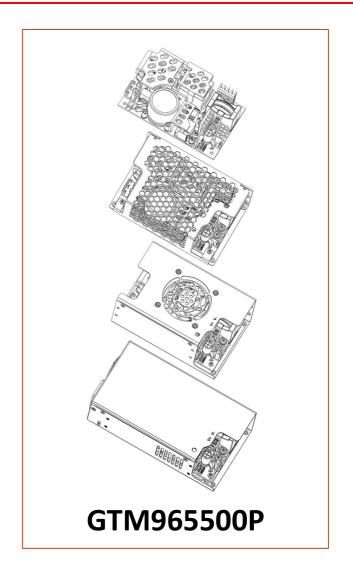


550W 3"x 5" OPEN FRAME (Coming Soon)

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

- Universal input range: 90–264Vac (100–240Vac nom.)
- 550W (with fan), 275W (natural convection), high power-density
- Full power @ 90Vac and 50°C, no derating required
- Multiple mechanical configurations/enclosure options:
 Open-frame, baseplate, cage, top-fan, end-fan
- Open-frame size: $5.00'' \times 3.00'' \times 1.31''$ (127.0 × 76.2 × 33.4mm)
- Auxiliary +12V fan and +5V standby outputs
- Power-good, remote-off, & remote-sense
- Output voltage fine adjustment (with potentiometer)
- Earthed output or floating output (with functional earth)
- ITE + Medical + Household Approvals:
 IEC60601-1/IEC62368-1/IEC61558-2-16/IEC60335-1 (pending)
- EMC:
 - o IEC60601-1-2, EN55032, EN55035
 - o Class B EMI without external ferrites or shielding



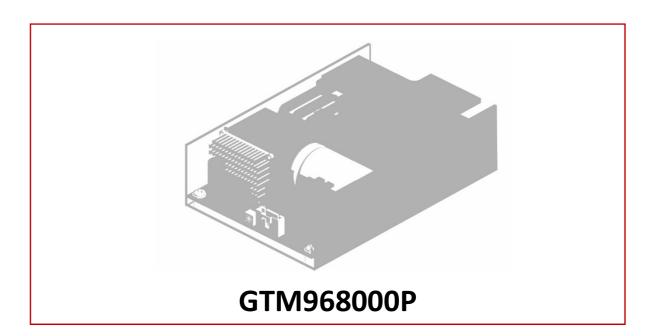


800W 4" x 6" U-FRAME (ComingSoon)

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

- Universal input range: 90–264Vac (100–240Vac nom.)
- 800W (with fan), 550W (natural convection), high power-density
- Full power @ 90Vac and 50°C, no derating required
- Multiple mechanical configurations/enclosure options:
 U-frame, cage, top-fan, end-fan
- U-frame size: 6.00" × 4.00" × 1.69"" (152.3 × 101.6 × 43.0mm)
- Auxiliary +12V fan and +5V standby outputs
- Automatic fan on/off control
- Power-good, remote-off, & remote-sense
- Output voltage fine adjustment (with potentiometer)
- Earthed output or floating output (with functional earth)
- ITE + Medical + Household Approvals: IEC60601-1/IEC62368-1/IEC61558-2-16/IEC60335-1
- EMC:
 - o IEC60601-1-2, EN55032, EN55035
 - Class B EMI without external ferrites or shielding





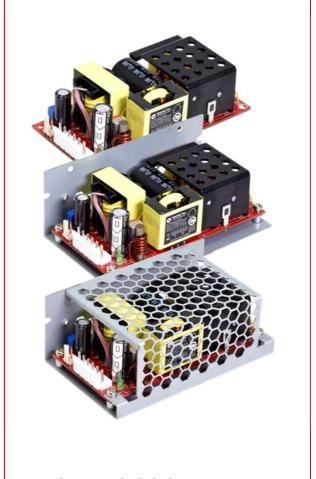
225W 2" x 4" FOR 277VAC (Coming Soon)

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Features:

- Extended input range: 99–305Vac (110–277Vac nom.)
- For 3-phase wye installations up to 480Vac
- Multiple mechanical configurations/enclosure options:
 - o Open-frame, L-frame, cage
 - Oversized PCBs for retrofit applications
- Open-frame size: 4.00" × 2.00" × 1.18" (101.6 × 50.8 × 30.0mm)
- Output voltage fine adjustment (with potentiometer) option
- Earthed output or floating output (with functional earth)
- ITE safety approval: IEC62368-1 (pending), others by request
- EMC: EN55032, EN55035 / Class B EMI without external ferrites or shielding
- For 85–264Vac (100–240Vac) input, see existing **GTM96225xP**



GTM96225xPHV



HIGH-VOLTAGE EV LOCKING CONNECTORS (Coming Soon)

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

- LOW CURRENT LOCKING JACK & PLUG
- IP67 & IP6K9K
- 2-, 3- & 4-Pin Plug & Jack
- Straight & Right Angle
- 800Vdc / 35A max
- 800Vdc / 70A
- 600Vdc / 50A max
- 800Vdc / 50A max
- 800Vdc / 70A max
- 1000Vdc / 80A
- 1000Vdc / 200A















OUR WHOLLY-OWNED & OPERATED FACTORY IN SUZHOU, CHINA

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

GlobTek (Suzhou) Co., Ltd.



GlobTek's China facility is oomprised of 7900M² in two buildings. These two buildings house vertically-integrated manufacturing and associated operational functions, an R&D center, sales, customer service, and global IT support.

100% owned & operated by GlobTek, Inc.

Vertically integrated

Continuous lean initiatives

Production certified for medical IEC 60601

ISO9001:2015, 13485:2016 & 14001:2015

IPC-A-610H Class 3 certification

Optimized for fast turnaround & low MOQs

Located in Suzhou, nearby Shanghai

Controlled by Oracle™ system for end-to-end product traceability and FIFO

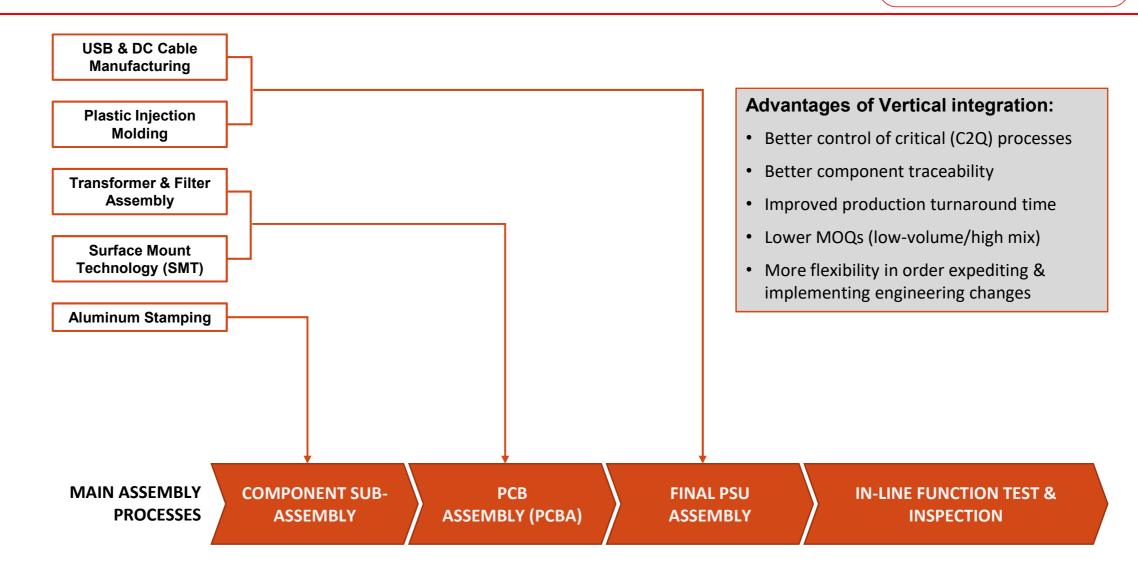
Committed to excellence



VERTICAL INTEGRATION

JUMP TO...

- Our Products
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- GlobTek Manufacturing





TQM - TOTAL QUALITY MANAGEMENT

JUMP TO...

- Our Products
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- GlobTek Manufacturing

"Quality that creates trust. Reliability that avoids costs."

The quality of finished goods can *only* be ensured when manufacturing processes are controlled. While there are many aspects to process control, setting appropriate test & inspection control points are essential. At GlobTek, these control points are well documented, as are the test & inspection procedures associated with them. These control procedures can *only* be altered via documented risk assessment procedures.

Those test and inspection procedures quoted to customers, or those required by them, are <u>never</u> altered without the customers' documented approval.

GlobTek typically maintains first-pass yields of <u>over 99.9</u>%, and averages <u>fewer than 5</u> field complaints each year.

TOTAL QUALITY MANAGEMENT













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These are just some of the in-line process controls deployed in GlobTek's production:

Automated Function Tests (ATE)

Computerized procedure testing up to 24 items on each power supply or battery produced.

PSU Burn-in / Battery Cycling

A stress test on each unit produced. PSU's are burned in for a minimum of 4 hours each.

PSU Hi-pot Test

Ensures the safety of each product under heightened electrical stress.

Auto Optical Inspection (AOI)

Ensures that, at the PCBA level, all products have quality solder joints, and that components are properly seated on the board.

100% in-line PSU vibration test

Designed to identify intermittent failures which may not show up in traditional function tests.

Inline Circuit Test (ICT)

ICT finds open/short circuits at the earliest possible stage, BEFORE final assembly, burn-in and packing.



POWER SUPPLY ASSEMBLY

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Main Processes

- Pre-work & sub-assembly
- SMT & Manual insertion (DIP)
- Wave soldering (fixturized to ensure quality soldering)
- Top-level assembly & burn-in
- Final function test (ATE), Hi-pot & packing













TRANSFORMER & FILTER ASSEMBLY

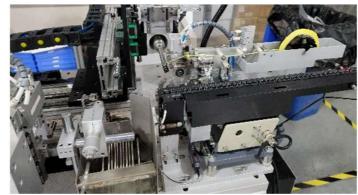
JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Main processes:

- Automated & numerically controlled bobbin winding sub-assembly
- Numerically controlled tinning
- Automated shield sub-assembly
- Varnish, vacuum & baking
- Final test & packing









SURFACE MOUNT TECHNOLOGY (SMT)

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

The SMT process:

SMT is the automated process by which very small components are assembled at lightning-fast speeds to the PCB.

GlobTek deploys new Samsung/Hanhwa brand SMT equipment.

This process includes:

- Precision screen printing
- Precision pick & place
- Seven section reflow oven
- Automated optical inspection (AOI).









USB & DC CABLE ASSEMBLY

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

GlobTek's cable assembly process includes:

- High-volume precision wire cutting
- Automated wire stripping & tinning
- Precision laser shield cutting
- Wire assembly
- Injection molding
- Autotest & packaging









PLASTIC INJECTION MOLDING

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

PLASTIC INJECTION MOLDING

GlobTek maintains in-house plastic injection molding to ensure the quality, traceability and flexibility of critical plastic components.

We can be sure these components comply with regulatory and general quality requirements because GlobTek, not a subvendor, takes direct responsibility for qualifying materials, validating sub-component shipments, and the control of all critical processes.





BATTERY PACKS

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Battery pack assembly includes:

- Cell sorting
- SMT PCB Assembly
- Adhesive / UV Curing
- Welding
- Final Assembly
- Heat-shrink wrapping
- Function Test
- Automated burn-in / cycling











TEST & INSPECTION EQUIPMENT

JUMP TO...

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- New Products & Roadmap
- GlobTek Manufacturing

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Note: Not all tests are applicable to all products



GLOBTEK AUTOMATION

JUMP TO...

- Our Products
- New Products & Roadmap
- GlobTek Manufacturing

Surface Mount Technology (Pick & Place)

Robotic placement and verification of small chip components onto the PCB

Automated Transformer/Filter Sub-assembly

- · Precision bobbin winding
- Teflon tube placement
- taping

Hookup Wire Stripping & Tinning

- Strip length
- Twist & tinning quality (no damaged insulators, stray wires, "birdcaging", etc.

Automated DC Cable Prep

- Heat shrink tubing
- Jacket stripping
- Insulation stripping
- Conductor twisting & tinning

USB Cable Laser Shield Cutting

Shield material is cut cleanly and precisely, without damage to insulation layer underneath.

USB-C Cable Connectorization

Ensures precise, high-quality solder points between PCB and conductors

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Thank You!



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